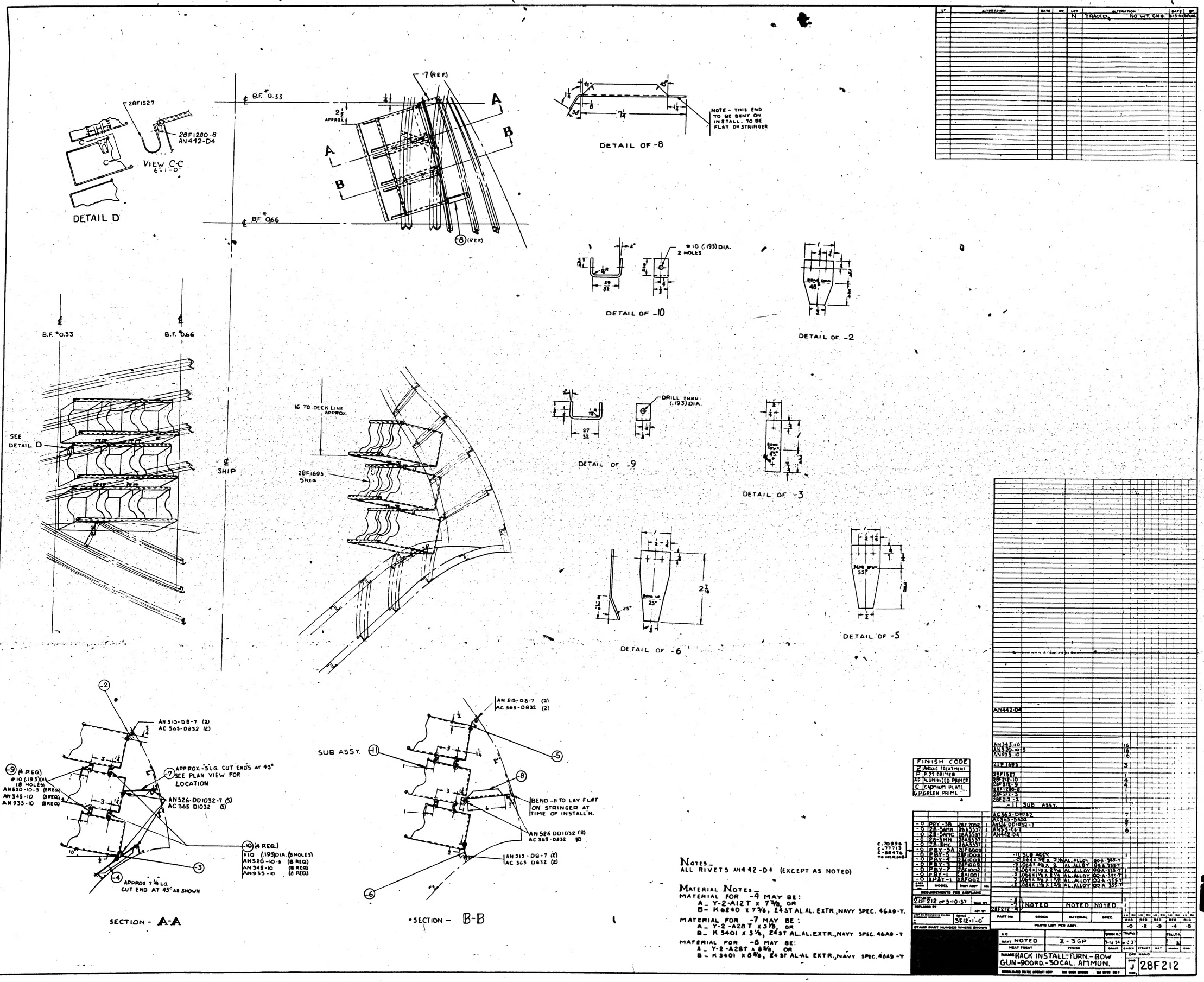
28F1527
28F1280-8
AN442-D4
VIEW C-C
6:1-0
DETAIL D
B.F. 0.33
B.F. 0.66
2½ APPROX.
-7 (REF.)
-8 (REF.)
A
B
NOTE - THIS END TO BE BENT ON INSTALL. TO BE FLAT ON STRINGER
DETAIL OF -8
#10 (.193) DIA. 2 HOLES
DETAIL OF -10
DETAIL OF -2
SEE DETAIL D
SHIP
16 TO DECK LINE APPROX.
28F1695 3 REQ
DRILL THRU (.193) DIA.
DETAIL OF -9
DETAIL OF -3
DETAIL OF -6
DETAIL OF -5
AN 515-D8-7 (2)
AC 365-D832 (2)
-9 (4 REQ)
#10 (.193) DIA (8 HOLES)
AN820-10-5 (8 REQ)
AN 345-10 (8 REQ)
AN 935-10 (8 REQ)
-7 APPROX. 5" LG. CUT ENDS AT 45° SEE PLAN VIEW FOR LOCATION
AN526-DD1032-7 (5)
AC 365 D1032 (5)
-10 (4 REQ.)
#10 (.193) DIA (8 HOLES)
AN520-10-5 (8 REQ)
AN 345-10 (8 REQ)
AN 935-10 (8 REQ)
APPROX 7¼ LG. CUT END AT 45° AS SHOWN
SECTION - A-A
SUB ASSY. -11
AN 515-D8-7 (2)
AC 365-D832 (2)
BEND -8 TO LAY FLAT ON STRINGER AT TIME OF INSTALL'N.
AN 526 DD1032 (2)
AC 365-D832 (2)
AN 515-D8-7 (2)
AC 365 D832 (2)
SECTION - B-B
NOTES -
ALL RIVETS AN442-D4 (EXCEPT AS NOTED)
MATERIAL NOTES -
MATERIAL FOR -4 MAY BE:
A - Y-2-A12T x 7⅜, OR
B - K6240 x 7⅜, 24ST AL.AL. EXTR., NAVY SPEC. 46A9-T.
MATERIAL FOR -7 MAY BE:
A - Y-2-A28T x 3⅞, OR
B - K 3401 x 5⅛, 24ST AL.AL.EXTR., NAVY SPEC. 46A9-T
MATERIAL FOR -8 MAY BE:
A - Y-2-A28T x 8⅝, OR
B - K 3401 x 8⅝, 24 ST AL-AL EXTR., NAVY SPEC. 46A9-T
FINISH CODE
Z ANODIC TREATMENT
P P.27 PRIMER
AP ALUMINIZED PRIMER
C CADMIUM PLATE
G GREEN PRIME
C.70996
E-77715
E-88476
Y2 MCR248
-0 PBV-5B 28F1008 1
-0 2B-5AMN 28A5537 1
-0 2B-5AMG 28A5537 1
-0 2A-5MN 28A5537 1
-0 2B-5MG 28A5537 1
-0 PBV-3A 28F1002 1
-0 PBV-5 28F1008 1
-0 PBV-3 28F1008 1
-0 PBV-3 28F1008 1
-0 PBV-2 28F1002 1
-0 PBV-1 28A1001 1
-0 APBV-1 28F1002 1
-11 SUB ASSY. 1
-0 .064 x 7⅜ x 2⅜ AL.ALLOY QQ-A 355-T
-2 .064 x 7⅜ x 2 AL.ALLOY QQ-A 355-T
-6 .064 x 1⅛ x 8¾ AL.ALLOY QQ-A 355-T
-5 .064 x 1⅛ x 8 7/8 AL.ALLOY QQ-A 355-T
-10 .064 x 5⅛ x 1 1/8 AL.ALLOY QQ-A 355-T
-8 .064 x 1⅛ x 1 5/8 AL.ALLOY QQ-A 355-T
-8 1
-7 1
-4 NOTED NOTED NOTED 1
28F212-4
PART No. STOCK MATERIAL SPEC. LH RH LH RH LH RH LH RH
REQ REQ REQ REQ REQ
PARTS LIST PER ASSY -0 -2 -3 -4 -5
AN442-D4
AN345-10 16
AN520-10-5 16
AN935-10 6
22F1695 3
28F1527 1
18F812-10 4
28F812-5 4
28F1280-8 1
28F212-3 1
28F212-2 1
-11 SUB ASSY.
AC365-D1032 7
AC365-D832 6
AN526-DD1032-7 6
AN526-D8-7 6
AN442-D4
A.C. NAVY NOTED
HEAT TREAT
Z-3GP
FINISH
DRAWN 0.7 THURN
9-16-34 J.J.J.
SHAPT CHKD STRUCT MAT APPRV ENG
PILLTR
NAME RACK INSTALL-FURN.-BOW GUN-900RD.-30 CAL. AMMUN.
OPP HAND
SIZE J
28F212
STAMP PART NUMBER WHERE SHOWN
SCALE 3/8" = 1'-0"
REQUIREMENTS PER AIRPLANE
28F212 OP 3-10-37
REPLACED BY
ALTERATION DATE BY LET
N TRACED NO W.T. CHG. 3-13-43 DEL
H 265